



Principessa – Stool (Body and soul)

"Principessa is a seat born from an evocative formal reference, inspired by soft and graceful lines capable of stimulating the imagination and the creative process."

Shaped by curved, enveloping forms, the stool features a distinctive silhouette and an interior defined by color: a harmonious balance between comfort and design, expressing a sculptural and functional language. Versatility is key. Inspired by Space Age style, **Principessa** effortlessly interprets different roles, demonstrating that a design object must not only be beautiful, but also vibrant in space. Designed as a practical and ergonomic seat, it can just as easily transform into an elegant coffee table. Its multifunctional nature makes it ideal for both domestic and professional settings: it accommodates moments of relaxation and conviviality, complements outdoor furnishings, complements poolside spaces, and adds character to a contemporary living space.

The body is composed of four 12 mm thick **HIMACS S928 Ultra-Thermoforming Alpine White** elements, thermoformed and then assembled to create a continuous geometry. The deliberately visible and underlined joints help define the forms, creating a dynamic silhouette with a smooth surface and a fluid, seductive aesthetic.

The weather-resistant performance of Ultra-Thermoforming Alpine White allows Principessa Stool to be perfectly suited to outdoor use, becoming a refined complement for gardens, terraces, and pool areas. This formulation, part of the **HIMACS** Advanced Series, also represents a conscious and sustainable choice thanks to the presence of 8% SCS-certified recycled content.

The interior color, monochromatic and enveloping, emphasizes the silhouette and depth of the forms, creating plays of light and shadow that complete the concept of a body that holds a soul of color. Three shades are available: Terra (red), Oliva (green), and Sole (yellow).

The interior finish is made with a two-component, water-based, pigmented, natural matte paint with a velvety touch (Softtouch). It guarantees excellent scratch resistance, gloss stability, self-healing properties for pigmented surfaces, and a high ability to reduce the visibility of fingerprints while maintaining a deep matte effect. The entire treatment also offers excellent light resistance.

Principessa is the result of handcrafted workmanship in collaboration with **KUBICO** (Galatina, Lecce), a historic leading company in Modern & Contemporary Design.

Principessa Plus – Bench (Next viewing)

With **Principessa Plus**—the bench—the project evolves and expands: this new element revisits and develops the founding concepts of the stool, accentuating the dialogue between soft shapes, a continuous structure, and a vibrant color palette.

Together, **Principessa** and **Principessa Plus** form a unique set, designed for furniture that blends style, functionality, and a strong visual identity.

PROJECT INFO:

Year: 2025

Sector / Furniture

Project: Principessa Stool

Location: Italia

Design: Umberto Caretta | @umbertocaretta – www.carettau.com

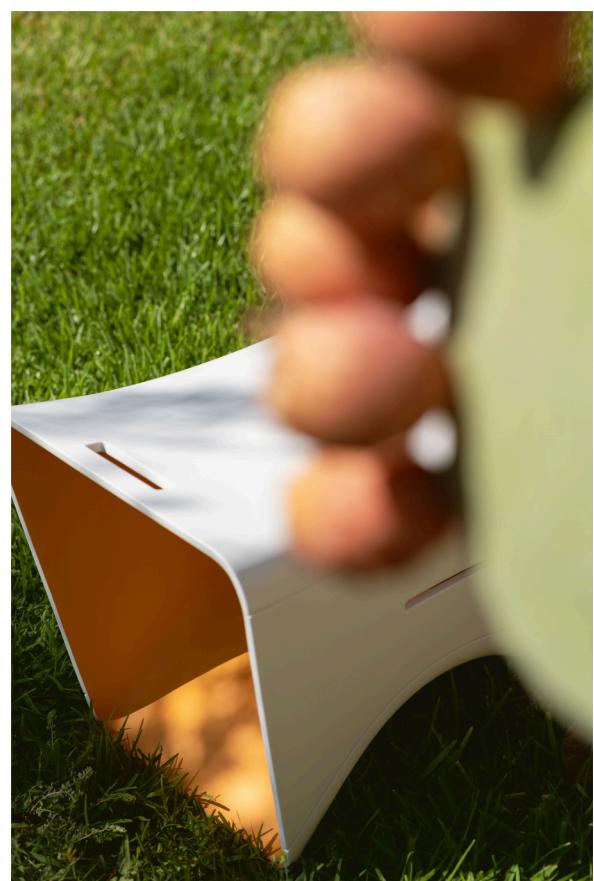
Transformer HIMACS: Kubico | @kubico_official | www.kubico.it

Fornitore HIMACS: Sogimi | www.sogimi.com

Material: **HIMACS S928 Alpine White Ultra-Thermoforming** - www.lxhausys.com/eu

Photo: Rosario Buffo | @donmimmi

**Umberto
Caretta**





HI-MACS The shape of your ideas

www.lxhausys.com/eu/himacs

HI-MACS is a premium acrylic stone capable of taking on any shape. It's a material used in architecture and interior design to create sculptural, high-performance forms. Anything is possible with HI-MACS: facades, wall cladding, kitchens, bathrooms, and furniture surfaces, in commercial complexes, private spaces, and public spaces. HI-MACS is composed of acrylic, natural minerals, and pigments that together create a smooth, non-porous, seamless surface, meeting the highest standards in quality, aesthetics, construction, functionality, and hygiene, for superior results compared to conventional materials.

HI-MACS lends itself to endless surface and cladding applications and is a true source of inspiration for creative minds around the world. **Zaha Hadid, Jean Nouvel, Rafael Moneo, Karim Rashid, and David Chipperfield**, among others, have created extraordinary projects with HI-MACS. Always at the forefront of innovation, **LX Hausys** recently unveiled two new products.

The first is **HI-MACS Ultra-Thermoforming**, an innovative formula that pushes the limits of solid surface modeling to a whole new level with 30% more thermoplastic properties: the greatest innovation in the history of solid surface since its inception in 1967. The second, **HI-MACS Intense Ultra**, combines the best of both worlds: **Intense Color Technology and Ultra-Thermoforming**.

HI-MACS, designed and produced by **LX Hausys**, features a very simple heating process and three-dimensional thermoplastic molding properties, enabling seamless designs and offering a virtually unlimited color range. Some shades exhibit a unique translucency when exposed to light. HI-MACS is almost as strong as stone, yet can be worked like wood: it can be cut, chamfered, drilled, or sanded. HI-MACS is created using cutting-edge technology: advanced thermal cure. The temperature reached during the production process distinguishes HI-MACS from other acrylic stones, creating a more compact compound with an even more homogeneous, robust, and durable structure, with a higher degree of resistance and improved thermoplastic malleability.

From a hygienic standpoint, HI-MACS does not absorb moisture, is extremely stain-resistant, and easy to clean, maintain, and repair.

Numerous international certifications confirm the exceptional environmental, hygiene, and fire resistance qualities of HI-MACS. It is the first Solid Surface material on the market to have obtained **ETA (European Technical Approval) certification** for external facades in the Alpine White S728 shade. HI-MACS offers a 15-year warranty, the longest on the market, for products manufactured and distributed by a member of the HI-MACS Quality Club network of authorized manufacturers and distributors.

For more information and to find out about our latest news, visit our website and our News section.

HI-MACS is designed and manufactured by **LX Hausys** (formerly **LG Hausys**), a global technology leader within the **LX Holdings Corp.**